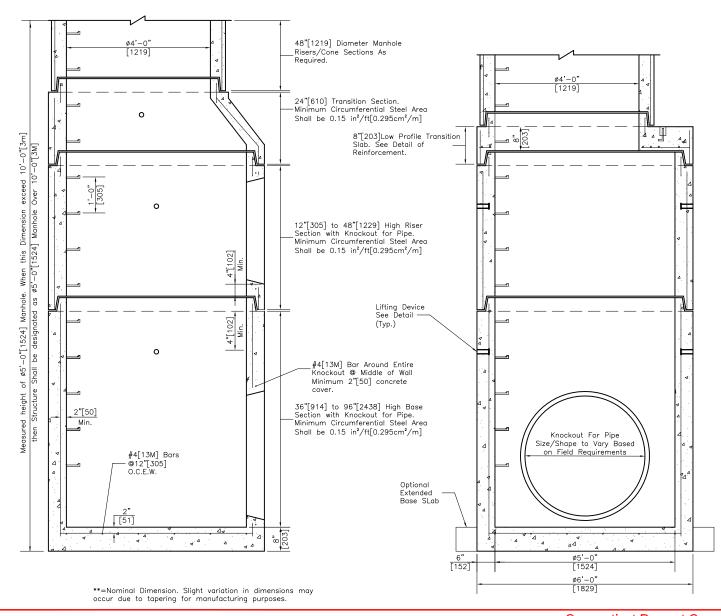
555 Fan Hill Road, Monroe, CT 06468 Telephone (203) 268-8688 Fax (203) 452-1007

203) 452-1007 www.ctprecast.com

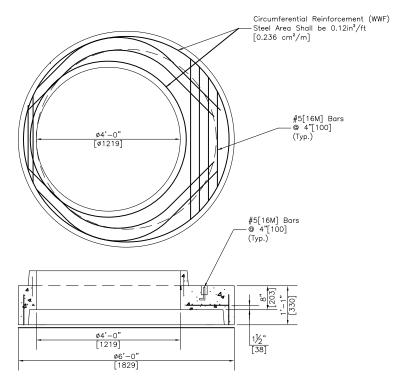
Manholes 60"[1524] Diameter

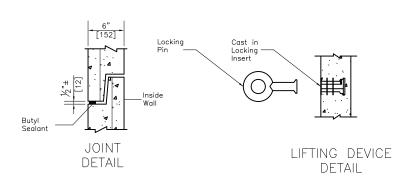
PRECAST CONCRETE
W/STRAIGHT BASE SLAB
TRANSITION CONSTRUCTION





PRECAST CONCRETE 60"[1524] DIAMETER





PRODUCT WEIGHTS		
UNIT	HEIGHT	WEIGHT
	(in/[mm])	(lbs[kg])
BASE SECTION	36"[914]	6,700[3,043]
	48"[1219]	8,000[3,633]
	54"[1372]	8,650[3,928]
	60"[1524]	9,300[4,223]
	72"[1828]	10,600[4,814]
	84"[2133]	11,900[5,404]
	96"[2438]	13,200[5,995]
RISERS	12"[305]	1,300[590]
	24"[610]	2,600[1,180]
	36"[914]	3,900[1,771]
	48"[1219]	5,200[2,360]
TRANSITION	24"[610] HIGH	2,200[1,000]
	8"[203] SLAB	1,500[682]

NOTES:

- 1. Minimum Concrete Compressive Strength = 4,000PSI[27,580kPa] shall be obtained prior to shipping.
- 2. Product conforms to ASTM C478 and AASHTO M199 Specifications.
- 3. Steel bar reinforcement shall conform to ASTM A615, Grade 60 with a minimum clear cover of 2"[50].
- 4. Steel welded wire fabric (WWF) reinforcement shall conform to ASTM A185. Minimum circumferential steel area shall be 0.15 in²/ft[0.295 cm²/m] as per ASTM C478.
- 5. All pipe openings to be closed by Contractor using materials conforming to CTDOT Standard Specification M.08.02.
- 6. Butyl joint sealant shall conform to ASTM C990 and/or AASHTO M198.

 7. Knockouts for pipe openings shall be placed at the required location and height for project. There shall be a minimum 4"[102] distance between knockout and bottom or top of base/riser section. Steel reinforcement shall have minimum 2"[50] clear concrete cover. Maximum size of knockout may be govern by height of required base/riser section.
- 8. Flexible boot connections may be requested for pipe to manhole connections. Pipe size and type to be specified.
- 9. Wall thickness will not change for structure depth over 10'-0"[3M] deep.
- 10. An asphaltic coating can be applied to exterior surfaces of structure if required.